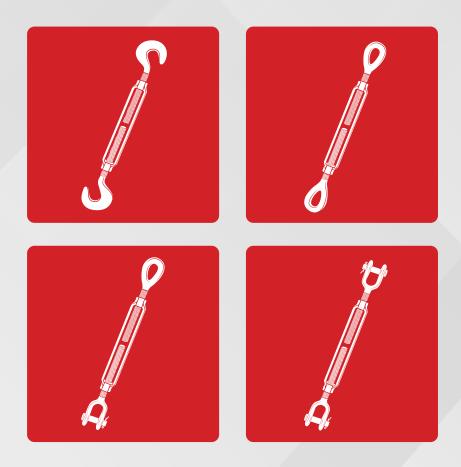
TURNBUCKLES

Drop-forged and hot-dip galvanized turnbuckles for in-line pull.



the Grosby group

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Grosby*

HG-223

HOOK & HOOK

Meets the performance requirements of Federal Specifications FF-T-791b, Type 1, Form 1, Class 5, and ASTM F-1145, except for those provisions required of the contractor.



HG-226

EYE & EYE

Meets the performance requirements of Federal Specifications FF-T-791b, Type 1, Form 1, Class 4, and ASTM F-1145, except for those provisions required of the contractor.





Modified Thread: Note stress relieving radii in this unretouched photo enlargement of the supabuckle.

HG-227

JAW & EYE

Meets the performance requirements of Federal Specifications FF-T-791b, Type 1, Form 1, Class 8, and ASTM F-1145, except for those provisions required of the contractor.



HG-228

WAL & WAL Meets the performance requirements of Federal

Specifications FF-T-791b, Type 1, Form 1, Class 7, and ASTM F-1145, except for those provisions required of the contractor.





Standard Thread: Note stress building sharp "V" in this untouched photo enlargement.

Turnbuckle Information

- Turnbuckle assembly combinations include: eye & eye, hook & hook, hook & eye, jaw & jaw, and jaw & eye.
- End fittings are Quenched & Tempered or normalized, bodies heat treated by normalizing.
- Crosby's Quenched & Tempered end fittings and normalized bodies have enhanced impact properties for greater toughness at all temperatures.
- Hot-dip galvanized.
- Hooks are forged with a greater cross sectional area that results in a stronger hook with better fatigue properties.
- Modified UNJ thread on end fittings for improved fatigue properties. Body has UNC threads.
- Turnbuckle eyes are forged elongated, by design, to maximize easy attachment in system and minimize stress in the eye. For turnbuckle sizes 6.35mm through 63.5mm, a shackle one size smaller can be reeved through eye.
- Forged jaw ends are fitted with bolts and nuts on size 6.35mm 15.9mm, and pins and cotter on sizes 19.1mm through 70mm.
- TURNBUCKLES RECOMMENDED FOR STRAIGHT OR IN-LINE PULL ONLY.
- Lock nuts available for all sizes.
- Typical hardness levels, tensile strengths and ductility properties are available for all sizes.
- Meets or exceeds all the requirements of ASME B30.26 including identification, ductility, design factor, proof load and temperature requirements. Importantly, these turnbuckles meet other critical performance requirements, including fatigue life, impact properties and material traceability, not addressed by ASME B30.26.